## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (currently amended) An improved dough product comprising: dough that is mechanically formed into a shape and packaged;

gas pockets formed within the dough through a proofing step, wherein yeast within the dough produces CO<sub>2</sub> gas causing the gas pockets;

live yeast within the dough that enables the dough upon baking to further produce CO<sub>2</sub> gas and expand thereby; and

a <u>finally heated</u> skin on the dough, which has been seared through a superproofing step that warms the dough to a temperature that <u>kills at least some yeast on the skin but</u> does not kill the live yeast within the dough.

- 2. (original) The dough product of Claim 1, wherein the shape is produced by a mechanical process selected from the group consisting of: cutting and stamping.
- 3. (original) The dough product of Claim 1, wherein the skin enables the dough to be picked up off a conveying pan through the use of suction cups placed on top of the dough.
- 4. (original) The dough product of Claim 1, wherein the dough is packaged in a condition selected from: a frozen condition and a refrigerated condition.
- 5. (original) The dough product of Claim 1, wherein the dough is packaged in the presence of oxygen.

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6. (currently amended) An improved dough product comprising: dough that is mechanically formed into a shape and packaged;

gas pockets formed within the dough through a proofing step, wherein yeast within the dough produces CO<sub>2</sub> gas causing the gas pockets;

live yeast within the dough that enables the dough upon baking to further produce CO<sub>2</sub> gas and expand thereby; and

- a skin on the dough, which has been produced by searing the dough so that the skin achieves a temperature of between 120°F (45°C) 130°F (54°C) and 160°F (71°C).
- 7. (original) The dough product of Claim 6, which includes gluten.
- 8. (original) The dough product of Claim 6, which includes at least two percent gluten.
- 9. (original) The dough product of Claim 6, which includes ascorbic acid.
- 10. (original) The dough product of Claim 6, which includes gluten and ascorbic acid.
- 11. (currently amended) A process for preparing a dough product comprising the steps of: proofing, which includes heating a quantity of dough in a temperature controlled environment for a first amount of time so that yeast within the dough quantity produces CO<sub>2</sub> gas and so that the dough quantity expands;

superfproofing, which includes further heating the dough quantity to less than 160°F (71°C) in a second amount of time; and

packaging the dough quantity without further heating.

- 12. (original) The process of Claim 11, wherein the step of proofing includes heating the dough quantity to less than 120°F (49°C).
- 13. (original) The process of Claim 11, wherein the step of proofing includes maintaining the dough in a humidity controlled environment.

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- 14. (original) The process of Claim 11, wherein the step of superproofing includes heating the dough quantity to between 130°F (54°C) and 160°F (71°C).
- 15. (original) The process of Claim 11, wherein the second amount of time is less than five minutes.
- 16. (original) The process of Claim 11, wherein the steps of proofing and superproofing are performed in different pieces of equipment.
- 17. (original) The process of Claim 11, wherein the steps of proofing and superproofing are performed in a single piece of equipment.
- 18. (original) The process of Claim 11, wherein the step of superproofing is performed in an oven having a plurality of zones, at least one zone heating the dough quantity and at least one zone drying the dough quantity.
- 19. (currently amended) The process of Claim 18, wherein at least one zone pre-heats the dough quantity before before, and at least one zone dries the dough quantity after after, the at least one zone heats the dough quantity.
- 20. (original) The process of Claim 11, wherein the step of superproofing is performed while the dough quantity is conveyed on a pan.
- 21. (original) The process of Claim 20, which includes the step of lifting the dough quantity from the pan after the step of superproofing the dough quantity.
- 22. (original) The process of Claim 11, which includes the step of mixing the dough quantity before the step of proofing, wherein mixing includes adding at least one dough strengthener selected from: gluten, ascorbic acid and baking powder.

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23. (original) A process for preparing a self-rising dough product comprising the steps of:

heating a quantity of dough in a temperature controlled environment for a first amount of time to less than 120°F (49°C) so that yeast within the dough quantity produces CO<sub>2</sub> gas and so that the dough quantity expands;

further heating the dough quantity to between 130°F (54.4°C) and 160°F (71°C) in a second amount of time; and

freezing the dough quantity.

24. (original) The process of Claim 23, which includes the step of storing the dough quantity in refrigerator and thawing the frozen dough quantity to a refrigeration temperature.

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## **Amendments to the Drawings:**

The attached sheet of drawings includes changes to Figure 2 and replaces the original sheet including Figures 2 and 3.

Attachment: Replacement Sheet

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